



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200
Fax 613 632-5246

ASAP
PLZ Z
CPC

D4463-11
Job Sheet 184346



Part No: D4463-11

Job Qty: 4 ea

Part Name: Tank Front



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 10/5/18

Job Tracking No:

Due Date: 11/2/18

Created By: Shannon Hadley

Type: SOLD

Description:

Note: DWG REV D SHEETS 11,12 IPP REV:A 11.11.22 NEW ISSUE DD VERF:EC IPP REV:B 13.10.28 DWG REV PD1 DD VERF:JLM IPP REV:C 14.06.13 AS PER DWG REV.D DD VERF:JLM

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
100	Waterjet	4 pcs		11/2/18	0.00	1.50	Waterjet 1		SC 18/10/18
110	QC	4 pcs		11/2/18	0.00	0.00	QC2 Waterjet-3		SC 18/10/18
120	QC	4 pcs		11/2/18	0.00	0.00	QC8-4		OCT 10 2018 68
130	Brake NC	4 pcs		11/2/18	0.12	1.81	Brake NC 2		83 DAS 9-89
140	QC	4 pcs		11/2/18	0.00	0.00	QC6		38
150	HandFinish	4 pcs		11/2/18	0.00	1.04	HandFinish1		DR 18/10/18
160	QC	4 pcs		11/2/18	0.00	0.00	QC7-3		OCT 15 2018 68
170	Packaging	4 pcs		11/2/18	0.00	0.00	Packaging3-2		9-89
180	QC21-SA	4 Ea		11/2/18	0.00	0.00	QC21		21 OCT 15 2018

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
M6061T6S.063	6061-T6 .063 Sheet	46 sf (11.5 ea)	100-Waterjet	510 5486

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
100-Waterjet	M6061T6S.063	46	206	0

Part Specifications

Specifications could not be found.

Plex 10/5/18 3:08 PM Dart.Hadley.Shannon

1218 AVENUE JAMES
Hawkesbury, ON K64 1K7
CANADA
TEL.: 1 613 632-5200
Email: sales@dartaero.com
www.dartaerospace.com

Ordering NO: 3117138
Part: D4162 14
www.dan...

Serial No.: 184346
Serial No/Batch: S117138
Revision:

Date: 10/10/18

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DVC
0-80
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189346

D4463-11

Job Sheet 184205



Part No: D4463-11

Job Qty: 4 ea

Part Name: Tank Front



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 10/3/18

Job Tracking No:

Due Date: 11/2/18

Created By: Marie Lajeunesse

Type: SOLD

Description:

Note: DWG REV D SHEETS 11,12 IPP REV:A 11.11.22 NEW ISSUE DD VERF:EC IPP REV:B 13.10.28 DWG REV PD1 DD VERF:JLM IPP REV:C 14.06.13 AS PER DWG REV.D DD VERF:JLM

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	4 Ea	11/2/18	11/2/18	0.00	0.00	Start Up Waterjet		
100	Waterjet - B4B	4 pcs	11/2/18	11/2/18	0.00	1.50	Waterjet1		
110	QC	4 pcs	11/2/18	11/2/18	0.00	0.00	QC2 Waterjet-3		
120	QC	4 pcs	11/2/18	11/2/18	0.00	0.00	QC8-4		
130	Brake NC	4 pcs	11/2/18	11/2/18	0.12	1.81	Brake NC 2		
140	QC	4 pcs	11/2/18	11/2/18	0.00	0.00	QC6		
150	HandFinish	4 pcs	11/2/18	11/2/18	0.00	1.04	HandFinish1		
160	QC	4 pcs	11/2/18	11/2/18	0.00	0.00	QC7-3		
170	Packaging	4 pcs	11/2/18	11/2/18	0.00	0.00	Packaging3-2		
180	QC21-SA	4 Ea	11/2/18	11/2/18	0.00	0.00	QC21		

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
M6061T6S.063	6061-T6 .063 Sheet	46 sf (11.5 ea)	90-Start up Operation	

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	M6061T6S.063	46	206	0

Part Specifications

Specifications could not be found.

DQA: _____ Date: _____

WORK ORDER NON-CONFORMANCE / UPDATE

QA Closed: _____ Date: _____

Work Order update only ☐

Work Order: _____ Part No. _____ NCR No. _____		DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐ Suspected Unapproved ☐		AGAINST DEPARTMENT/PROCESS Skid-tube ☐ Machining ☐ Thermoforming ☐ Large Fab ☐ Cross tube ☐ Small Fab ☐ Finishing ☐ Composite ☐ Water Jet ☐ Prod. Eng. Coord. ☐ Rec/Store/Packaging ☐ Supplier ☐ Engineering ☐ Quality ☐ Other ☐					
Date :		Step #:		QTY Effective :			MRB (QSI042) Approval		
Description Work Order Deviation				Disposition				Completed By	
								Lead hand / Supervisor Approval Verification	
								QC / QA Coordinator Approval	
Root Cause		FAULT CATEGORY							
Environment ☐	No Re-verification ☐	Pressure/Forced ☐	Temperature/Cure ☐	Power Loss/Surge ☐	Positioned Wrong ☐				
Design ☐	Operator ☐	Bending ☐	Set-up ☐	Folio/Program ☐	Outside Dimensions ☐				
Doc/Data ☐	Offset/Setup ☐	Centre Not Concentric ☐	BOM/Route ☐	Grain ☐	Over/Under tolerance ☐				
Equip/Tooling ☐	Supplier ☐	Cracks ☐	Broken/Damage/Defect ☐	Weld ☐	Part Incorrect ☐				
Handling/Pre ☐	Training ☐	Crimp/Kink/Ripple/Wave ☐	Inspection Incomplete/Unqualified ☐	Wrong Stock Pulled ☐	Part Lost/Missing ☐				
Material ☐	Use for Testing ☐	Cuffs ☐	Contamination ☐	Out of Sequence ☐	Part Moved ☐				
Internal Transport ☐	Poor Information ☐	Crushing ☐	Countersink ☐	Off-set ☐	Drawing ☐				
Tribal Knowledge ☐	Rushing ☐	Heat Treat ☐	Cut Too Short ☐	Mislabeled ☐	Finish ☐				
LOA ☐	Product Improvement ☐	Wave/Twist in Tube ☐	Instructions Incomplete/Unclear ☐	Fit/Function ☐	Misread ☐				
Substation ☐	Process Improvement ☐	Marks/Chatter ☐	Drill Holes ☐	Misaligned/off center ☐	Turning Sequence ☐				
Past Expiry Date ☐	Manufacturing Process ☐	OTHER : _____							
Misidentified ☐	Past Due ☐								

